

CERTIFICATE

TÜV NORD Systems GmbH & Co. KG

certifies that the company

Schwarte-Milfor Sp. z o.o.
al. Obrońców Tobruku 3A
PL-10-092 Olsztyn

has been verified and recognized
as welding workshop in the product range of

Steel structures

based on the requirements of the standard

DIN EN ISO 3834-2

Certificate-No.: 07/204/1326/HS/0635/15 Rev.1

The range of validity and details of the inspection can be seen
on the back page and in our

Report No.: 1326ST09760 / SAP No.: 8113625696

The company is using a quality assurance system,
technical equipment, qualified personnel and procedures for joining processes
for manufacturing and testing of welded products.

This certificate is valid until

10/2018

Hamburg, 15.12.2016



Dipl.-Ing. (FH) Zabrocki

Certification body
of TÜV NORD Systems GmbH & Co. KG
Accredited Body

Scope of the welding activities

Only valid in relation and as an attachment to the certificate DIN EN ISO 3834 Part 2

Manufacturer: Schwarte-Milfor Sp. z o.o., Olsztyn
Cert.-no.: 07/204/1326/HS/0635/15 Rev.1
Date of issue: 15.12.2016

1 Product(s) of the manufacturer
Structural components and steel structures
until EXC3 according to EN 1090-2

2 Product standards and other standards (see DIN EN ISO 3834-5)
DIN EN 1090-2
DIN EN ISO 9606-1
DIN EN ISO 5817
DIN EN ISO 15614-1

3 Material groups (acc. to CEN ISO/TR 15608)
8

4 Welding processes and related material groups

Welding processes (acc. to ISO 4063) with grade of mechanization	Material groups (acc. to CEN ISO/TR 15608)
135 MAG Metal active gas welding, partly-mechanized	8.1
136 MAG welding with flux cored electrode, partly-mechanized	8.1
141 TIG Tungsten inert gas welding, manual	8.1
151 Plasma MIG welding, fully-mechanized	8.1

5 Responsible welding coordinators

Name	Qualification	Scope of competence and level*
Dreger, Maciej	IWE	Responsible welding coordinator C
Marciniak, Krzysztof	IWE	Deputy welding coordinator C

* The level of knowledge complies with ISO 14731 B, S or C